

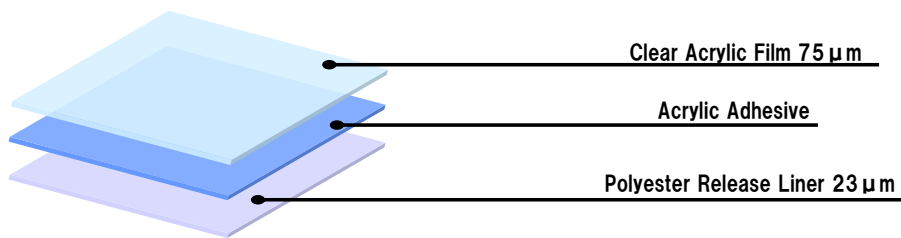
Acrylic film-based adhesive sheet for laminating on soft emblems

AC75-S9L

Outline

AC75-S9L is an adhesive sheet for laminating to soft emblems with an acrylic film coated with an acrylic adhesive with excellent adhesive properties.
It has high transparency and excellent moldability.
Excellent weather resistance.

Structure



Product Name	Tape Thickness (μm)	Base film (μm)
AC75-S9L	100	75

Properties

◆Basic Adhesive Properties

			Measured value	Test method
Adhesive Strength (N/25mm)	SUS (Polished with #360)	20min.	13.6	<ul style="list-style-type: none"> •JIS Z0237 •180° Peel •Peel Speed 300mm/min •23°C・50%RH
		24Hrs.	19.7	
	PET	20min.	18.3	
		24Hrs.	18.6	
	ABS	20min.	17.7	
		24Hrs.	20.7	
Holding Power (mm/50000sec)		40°C	0.1	<ul style="list-style-type: none"> •Load 1kg •25mm×25mm •Substrate:Stainless steel (Polished with # 360)
Ball Tack (No.)			4	•J.DOW Method (23°C)

Properties

◆Optical properties

	Measured value
Total light transmittance (%)	92.5
Haze (%)	1.0

【Test method】

•Total light transmittance:JIS K7361-1 Compliant •Haze:JIS K7136 Compliant

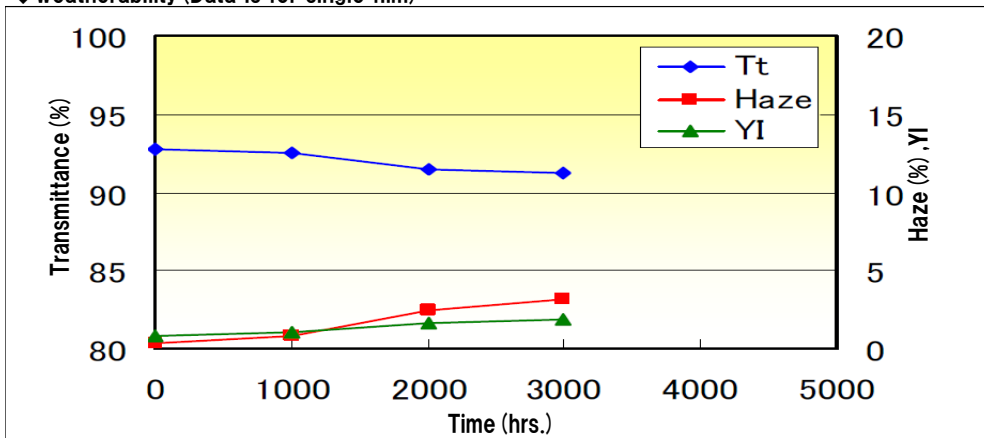
◆Surface hardness

	Measured value
Pencil hardness (Data is for single film)	HB

【Test method】

•JIS K5600

◆Weatherability (Data is for single film)



【Test method】

•SWOM (No rain)

Notices

Attach after wiping off oily, dusty and moisture substances on the surface of the adherend you may use.

Give an enough pressure when attaching, under the temperature condition over 10°C as possible.

Store it in a cool, dark place away from direct sunlight.

These data are representative so as not to guarantee for your conditions,nor do they for the wide range of each application described in this technical information.

Examining the compatibility of the adherend material with our product in advance, make a decision of starting to use.

Such as know-hows contained in this document, trade secrets, copyrights, and patents,each of all intellectual property's rights belongs only to our company.

Any copies, reprints, reproductions and disclosing any part of this document to a third party are prohibited without our prior approval.

All information and data in here should be used as a guide.

They do not constitute a warranty of any kind by NEION Film Coatings Corp.